

Hand-held Refractometers

MASTER of REFRACTOMETRY





The PAL is a completely newly designed digital hand-held instrument that will change the traditional conceptions of refractometers.

●Dimensions and weight: 55×31×109mm, 100g















PAL-1 Cat.No. 3810

PAL-2 Cat.No. 3820

PAL-3 Cat.No. 3830

PAL-α Cat.No. 3840

Feature

- Calibration with water only
- Extremely water resistant (IP65)
- Light & Compact, 100g
- Revolutionary new feature ELI*
- Automatic Temperature Compensation (A.T.C.)
- Measurement in 3 seconds
- Ergonomically designed for one-handed operation
- Equipped with a strap holder option
- Convenient storage case

* External Light Interference (ELI) -Patent Pending

PAL-RI

Refractive index









Always clean and shiny!! Can be easily rinsed under running water.



Digital Hand-held "Pocket" Refractometers (Special Scales)

Model	Scale	Model	Scale	Model	Scale	Model	Scale
○Brix		PAL-07S	Sea water (S.G.)	PAL-80S	T.A. 1971	OChemical p	product's ingredient
PAL-1	Brix (0.0~53.0%)	PAL-08S	Sea water (Baume)	PAL-83S	KMW (or Babo)	PAL-23S	Glycerin (Low concentration)
PAL-2	Brix (45.0~93.0%)			PAL-84S	Baume	PAL-24S	Glycerin (High concentration)
PAL-3	Brix (0.0~93.0%)	○Food addit	ives, Ingredients	PAL-86S	Oe (Ger) / Brix (Double scale)	PAL-30S	Acetic acid
PAL-α	Brix (0.0~85.0%)	PAL-29S	Citric acid	PAL-87S	Oe (Oechsle) / Brix (Double scale)	PAL-31S	Formic acid
		PAL-30S	Acetic acid			PAL-32S	Phoosphoric acid
O Sugars		PAL-32S	Phoosphoric acid	OClinical ins	spection, Test	PAL-44S	Lithium chloride
PAL-12S	Dextran	PAL-64S	Sodium bicarbonate	PAL-42S	Cesium chloride	PAL-45S	Barium chloride
PAL-14S	Fructose	PAL-65S	Sodium tartrate	PAL-53S	Copper sulfate (Concentration)	PAL-46S	Cobalt chloride
PAL-15S	Glucose	PAL-70S	Potassium phosphate	PAL-54S	Copper sulfate (S.G.)	PAL-47S	Ferric chloride
PAL-16S	High Fructose Corn Syrup (HFCS-42)					PAL-48S	Strontium chloride
PAL-17S	High Fructose Corn Syrup (HFCS-55)	OAlcohol liqu	uid	Sterilizatio	n, Bleaching	PAL-49S	Potassium chloride
PAL-18S	Inverted sugar	PAL-34S	Ethyl alcohol	PAL-39S	Hydrogen peroxide	PAL-50S	Potassium bromide
PAL-19S	Lactose	PAL-36S	Methyl alcohol			PAL-51S	Sodium bromide
PAL-20S	Maltose	PAL-37S	Isopropyl alcohol	OAlkaline lic	quid	PAL-52S	Potassium iodide
		PAL-85S	Polyvinyl alcohol	PAL-40S	Sodium hydroxide	PAL-53S	Copper sulfate (Concentration)
OHoney						PAL-54S	Copper sulfate (S.G.)
PAL-22S	Honey moisture	OPharmace	utical reagents, Ingredients	Snow-melt Snow-me	ting agent	PAL-55S	Magnesium sulfate
		PAL-12S	Dextran	PAL-03S	Snow-melting agent (Sodium chloride)	PAL-56S	Potassium sulfate
OSoy milk, E	Bittern (Magnesium chloride)	PAL-13S	Creatine	PAL-41S	Snow-melting agent (Calsium chloride)	PAL-57S	Nickel sulfate
PAL-27S	Soy milk	PAL-23S	Glycerin (Low concentration)	PAL-43S	Snow-melting agent (Magnesium	PAL-58S	Sodium nitrate
PAL-43S	Bittern (Magnesium chloride)	PAL-24S	Glycerin (High concentration)		chloride)	PAL-59S	Zinc sulfate
		PAL-25S	Inulin			PAL-60S	Silver nitrate
Cooking		PAL-26S	Mannitol	○Coolant (I	Double scale)	PAL-61S	Sodium nitrate
PAL-96S	Chinese noodle soup / Baume of	PAL-31S	Formic acid	PAL-88S	Propylene glycol / Freezing point	PAL-62S	Potassium carbonate
	kansui (Double scale)	PAL-32S	Phoosphoric acid		of Propylene glycol (°C)	PAL-63S	Sodium carbonate
PAL-98S	Condiment	PAL-51S	Sodium bromide	PAL-89S	Propylene glycol / Freezing point	PAL-64S	Sodium bicarbonate
PAL-Pâtissier	Brix / Baume (Double scale) NEW	PAL-55S	Magnesium sulfate		of Propylene glycol (°F)	PAL-67S	Potassium chromate
		PAL-64S	Sodium bicarbonate	PAL-91S	Ethylene glycol / Freezing point	PAL-68S	Potassium dichromate
Salinity		PAL-65S	Sodium tartrate		of Ethylene glycol (°C)	PAL-69S	Sodium thiosulfate
PAL-03S	Sodium chloride (g/100g)	PAL-66S	Potassium oxalate	PAL-92S	Ethylene glycol / Freezing point	PAL-70S	Potassium phosphate
PAL-106S	Sodium chloride (g/100ml)	PAL-68S	Potassium dichromate		of Ethylene glycol (°F)	PAL-71S	Sodium molybdate
PAL-04S	Sodium chloride (S.G.)	PAL-70S	Potassium phosphate			PAL-72S	Sodium tungstate
PAL-05S	Sodium chloride (Baume)	PAL-72S	Sodium tungstate	OArtificial le	ather, Fabric		
				PAL-38S	Dimethyl formamide	Cutting oil	
OSea water		OWine				PAL-102S	Cutting oil
PAL-06S	Sea water (Concentration)	PAL-79S	T.A. 1990	Paste			
				PAL-21S	Dextrin	ORefractive	index



HAND-HELD REFRACTOMETERS

Series Design Registration No.000379326-0001, 000379326-0002 (EU) ZL 2005 3 0116403.4,5 (China), D111526 (Taiwan) 1255763, 1255764, 1255765, 1255766, 1255766 (Japan) Patent pending in U.S.A. and all other countries around the world.

Wide variety of ATAGO's Hand-Held Refractometers. Pick up the best refractometer depending on the type of sample and its environment.

Hand-held refractometers MASTER qseries

NON A.T.C. model

MASTER-M MASTER-3M MASTER-53M MASTER-RI (nD)

A.T.C. & Water Resistant (IP65) model

MASTER-α MASTER-2α MASTER-3α MASTER-4α MASTER-53α

NEW

A.T.C. model

MASTER-T MASTER-2T MASTER-3T MASTER-4T MASTER-53T

A.T.C. & Water Resistant (IP65) (Heat Resistant model)

MASTER-50H MASTER-80H MASTER-93H MASTER-100H

MASTER SERIES REFRACTOMETER (WATER RESISTANT & A.T.C.)

MASTER-α Cat.No. 2311

This new type of Hand-Held refractometer is the first to be equipped with Automatic Temperature Compensation and Water Resistant (IP65) at the same time. While featuring functions such as Easy-to-Read, Easy-to-Hold, Smooth sampling, Easy disposal of sample from the edge, the improvement of hygiene aspect by employing the new type of grip, and well balanced structure, emphasis is also placed on its design, well exemplified by the streamlined body and the strong grip with rich texture.



MASTER SERIES REFRACTOMETER (A.T.C.)

MASTER-T Cat.No. 2312

This is the successor model to the conventional ATC-1E. Automatic Temperature Compensation feature only. The Master-T is a good alternative choice when the water resistant feature is not a priority.



MASTER-M Cat.No. 2313

This is the successor model to the conventional N-1 α .

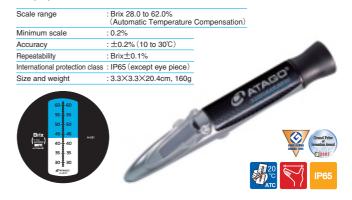
The Master-M is a good alternative choice when the water resistant feature is not a priority and the Temperature Compensation will be carried out manually. Not equipped with the Automatic Temperature Compensation feature.



MASTER SERIES REFRACTOMETER (WATER RESISTANT & A.T.C.)

MASTER-2@ Cat.No. 2321

MASTER-2lpha is mid-range measurement range Brix 28.0 to 62.0% model of the MASTER- α . It is convenient for measuring a variety of sauces, soy sauce, seasoning in liquid form as well as for low-sugar jams and spreads. It is an Automatic Temperature Compensation (A.T.C.) model with water resistant properties (IP65).



MASTER SERIES REFRACTOMETER (A.T.C.)

MASTER-2T Cat.No. 2322

MASTER-2T is mid-range model of the MASTER-T.

Automatic Temperature Compensation feature only. The Master-T is a good alternative choice when the water resistant feature is not a priority.



MASTER-2M Cat.No. 2323

MASTER-2M is mid-range measurement range Brix 28.0 to 62.0% model of the MASTER-M. The Master-M is a good alternative choice when the water resistant feature is not a priority and the Temperature Compensation will be carried out manually.



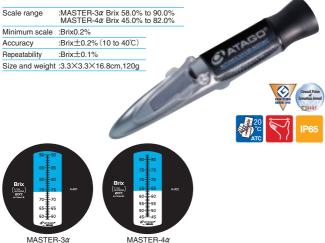


NEW

MASTER SERIES REFRACTOMETER (Water Resistant & A.T.C.)

MASTER-3\alpha Cat.No.2331 MASTER-4\alpha Cat.No.2341

MASTER-3 α , MASTER-4 α are high-range model of the MASTER- α . The MASTER-3 α , MASTER-4 α are suited for use with food products of high sugar content such as malt, honey, jam, marmalade, etc



MASTER SERIES REFRACTOMETER (A.T.C.) MASTER-3T Cat.No.2332 MASTER-4T Cat.No.2342

MASTER-3T, MASTER-4T are high-range model of the MASTER-T. Automatic Temperature Compensation feature only.

MASTER-3T, MASTER-4T are a good alternative choice when the water resistant feature is not a priority.



MASTER SERIES REFRACTOMETER MASTER-3M Cat.No.2333 MASTER-4M Cat.No.2343

MASTER-4T

MASTER-3T

MASTER-3M, MASTER-4M are high-range model of the MASTER-M. MAS-TER-3M, MASTER-4M are a good alternative choice when the water resistant feature is not a priority and the Temperature Compensation will be car-

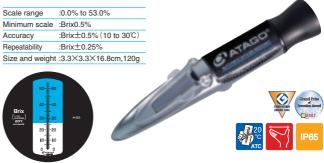
NEW



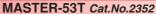
MASTER SERIES REFRACTOMETER (Water Resistant & A.T.C.)

MASTER-53α Cat.No. 2351

MASTER-53 α is wide range model of the MASTER- α . MASTER-53 α is capable of measuring not only various kinds of juice, coffee, and other beverages but also processed food such as sauce, ketchup, low calorie jam, etc. It is an Automatic Temperature Compensation (A.T.C.) model with water resistant feature (IP65).



MASTER SERIES REFRACTOMETER (A.T.C.)





MASTER-53T is wide range model of the MASTER-T. MASTER-53T is capable of measuring not only various kinds of juice, coffee, and other beverages but also processed food such as sauce, ketchup, low calorie jam, etc. It is an Automatic Temperature Compensation (A.T.C.) model. The Master-53T is a good alternative choice when the water resistant feature is not a priority.



MASTER SERIES REFRACTOMETER

MASTER-53M Cat.No.2353



MASTER-53M is wide range model of the MASTER-M. The MASTER-53M is a good alternative choice when the water resistant feature is not a priority and the Temperature Compensation will be carried out manually.



MASTER-RI Cat.No.2612

NEW

MASTER-RI is refractive-index modelof the MASTER-Series. MASTER-RI can be used for measuring the refractive index of vegetable oil,



MASTER SERIES REFRACTOMETER (Water Resistant & A.T.C. -Heat Resistant model-)

NEW

MASTER-50H Cat.No.2354 MASTER-80H Cat.No.2364 MASTER-93H Cat.No.2374 MASTER-100H Cat.No.2384

MASTER-H Series are the Heat models of the MASTER-lpha series. Designed for measuring high-temperature samples during cooking or boiling process at production sites. Corrosion resistant tempered glass prism are adopted to provide an extended service life.





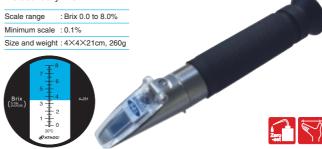




HAND-HELD REFRACTOMETER

N-8α Cat.No. 2360

The N-8 α is especially developed for very low concentration solution, Brix 8% or less. A special light filter is in place to allow for higher contrast to view the boundary line.



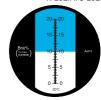
HAND-HELD REFRACTOMETERS

N-10E Cat.No. 2151, N-20E Cat.No. 2161
AUTOMATIC TEMPERATURE COMPENSATING TYPE REFRACTOMETER
ATC-20E Cat.No. 2323

The N-10E is a model developed for very low concentration use where the Brix is 10% or less. The scale is big, and precise measurements are possible. Good for measurements of low concentration fruit juices. etc.



The N-20E and ATC-20E are widely used for measuring the concentration of low density aqueous solutions such as tomato juices, fruit juice, cola, etc. The ATC-20E is an Automatic Temperature Compensating type refractometer which automatically provides correct measurement values of 20°C.



NEW

MASTER SERIES WINE REFRACTOMETER

The MASTER-Series Wine Refractometers are used for measuring grape must concentrations.

MASTER SERIES WINE REFRACTOMETER (A. T. C. and Water Resistant)

MASTER-TA Cat.No.2590

Scale range	:T.A. 0.0 to 25.0% Brix 0.0% to 40.0%	
Minimum scale	:T.A. 0.2% Brix 0.2%	
Accuracy	:T.A. ±0.3% (10 to 30°C) Brix ±0.5%	
Size and weight :3.3×3.3×20.4cm,160g		



MASTER-OE Cat.No.2591

Scale range	:Oe. 0.0 to 130° Brix 0.0 to 33.0%
Minimum scale	:Oechsle 1° Brix 0.2%
Accuracy	:Oechsle ±1° Brix ±0.2% (10 to 30°C)
Size and weight	:3.3×3.3×20.4cm,160g



MASTER-GOE Cat.No.2592

Scale range	:German Oechsle 30 to 170° Brix 0.0 to 40.0%
Minimum scale	:German Oechsle 1° Brix 0.2%
Accuracy	:German Oechsle ±2° Brix ±0.5% (10 to 30°C)
Size and weight	:3.3×3.3×20.4cm,160g



MASTER-KMW Cat.No.2593

Scale range	:KMW 0.0 to 27.0° Brix 0.0 to 33.0%
Minimum scale	:KMW 0.2° Brix 0.2%
Accuracy	:KMW 0.2° Brix ±0.2% (10 to 30°C)
Size and weight	:3.3×3.3×20.4cm,160g



MASTER-BAUME Cat.No.2594

Scale range	:Baume 0.0 to 21.0° Brix 0.0 to 40.0%
Minimum scale	:Baume 0.2° Brix 0.2%
Accuracy	:Baume ±0.3° Brix ±0.5% (10 to 30°C)
Size and weight	:3.3×3.3×20.4cm,160g



SALINITY REFRACTOMETERS

S-10E Cat.No. 2412, S-28E Cat.No. 2422



SALINITY REFRACTOMETERS (sea water) / ATC TYPE SALINITY REFRACTOMETERS (sea water)

S/Mill-E Cat.No. 2442, ATC-S/Mill-E Cat.No. 2444

The S/Mill-E density meter measures the salinity and the specific gravity of sea water. The salinity of sea water is displayed in parts per mille (%) unit. The ATC-S/Mill-E model is designed with the Automatic Temperature Compensation feature which automatically provides the measurement values at the compensated temperature of 20°C (compensation range 10 to 30°C) .



HAND-HELD REFRACTOMETERS (full range)

HSR-500 Cat.No. 2340, R-5000 Cat.No. 2350

The refractive index of a sugar solution is in proportion to sugar concentration. The model HSR-500 uses this principle, where a transmitting system is applied, to measure within a full range of Brix (0.0-90.0%).

The R-5000 can be used for simple, quick and easy measurements of



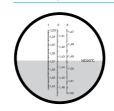


Scale range : Brix 0.0 to 90% (3-stage switching)

Minimum scale : 0.2%

Size and weight : 4×4×20cm, 600g





Minimum scale : 0.001

Size and weight: 4×4×20cm, 600g

nD 1.333 to 1.520

(3-stage switching)

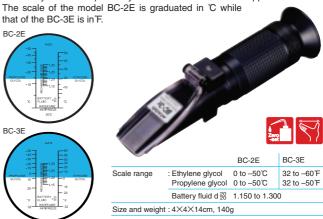
R-5000

Scale range

BATTERY COOLANT CHECKERS

BC-2E Cat.No. 2832, BC-3E Cat.No. 2842

This refractometer has an exclusive scale for measuring specific gravity of battery fluid and for checking the freezing temperature of ethylene glycol and propylene glycol which are used as antifreeze mixture in automobiles, thermal catalyst for solar power systems and other industrial applications.



COOLANT REFRACTOMETER

BR-1E Cat.No. 2821

This refractometer can be used for measuring the concentration and freezing temperature of ethylene glycol and propylene glycol which are used as antifreeze mixture for automobiles, thermal catalyst for solar power systems, and other industrial applications. Designed with a dual scale, the BR-1E is ideal for field measurement.



HAND-HELD ALCOHOL REFRACTOMETER

AL-21 a Cat.No. 2361

Designed ideally to measure pure alcohol and alcohol after distillation



HAND-HELD HONEY REFRACTOMETER

HHR-2N Cat.No. 2522

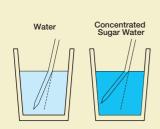
The honey refractometer is specially designed to determine the percentage of water contained in honey.



Technical Information

Light Refraction

When a straw is placed into a glass of water, the straw appears bent. Now if a straw is placed in a glass with water containing dissolved sugar, the straw should appear even more bent (see illustrations). This phenomenon is known as the principle of light refraction. Refractometers are measuring instruments which put this phenomenon of light refraction to practical use. They are based on the principle that as the density of a substance increases (e.g. when sugar is dissolved in water), its refractive index (how much the straw appears bent)

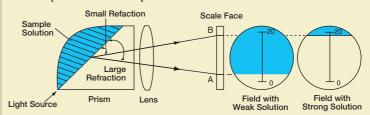


rises proportionately. Refractometers were devised by Dr. Ernst Abbe, a German/Austrian scientist in the early 20th century.

Principles of Refractometers

The detection system for hand-held refractometers (transparent system) is summarized below.

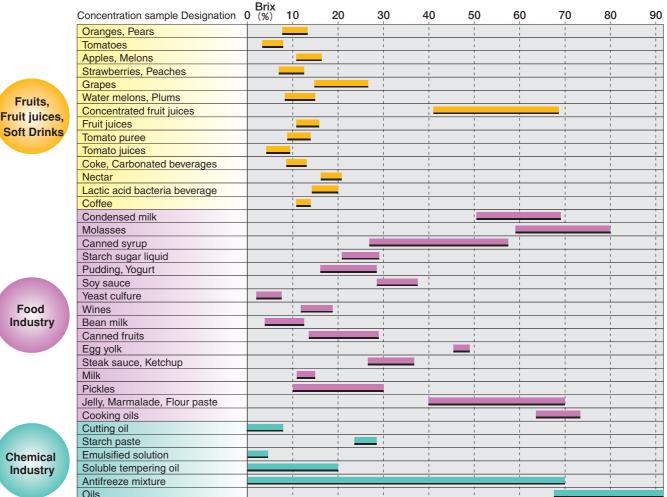
- (1) In the figure below the detection is done by utilizing the refractive phenomenon produced on the boundary of the prism and sample. The refractive index of the prism is much larger than that of
- (2) If the sample is thin, the angle of refraction is large (see line "A") because of the large difference in refractive index between the prism and the sample.
- (3) If the sample is thick, the angle of refraction is small (see line "B") because of the small difference in refractive index between the prism and the sample.



Which Refractmeter to choose

Please use as a guide with a chart of back page when you choose the refractometer.

■Known sample's typical concentration



Chemical Industry

Food

Industry

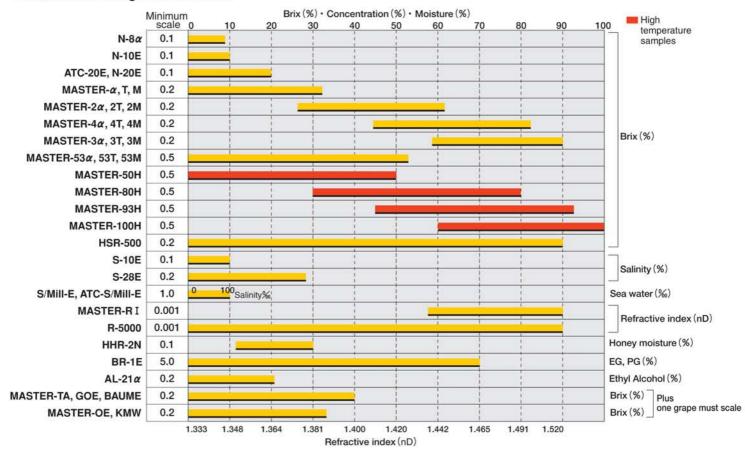
Fruits.

■About the Brix (%) Scale

All Refractometers are designed to measure the refractive index of a solution. The Brix scale is based on a sucrose (sugar) and water solution. However, since most samples contain substances other than sugar - such as salts, minerals and proteins - the Brix percentage represents the total

concentration of all soluble solids in the sample. For certain samples, such as cutting oils and other industrial fluids, a conversion chart from the Brix percentage to the sample's total concentration may be necessary.

Measurement range for each model



EXPLANATION OF ICONS Icons for functions, specifications and scales have been added to this catalog.



- Automatic Temperature Compensation
- Compensation automatique de température
- * Automatische Temperaturkompensation
- Compensazione automatica della temperatura
 Compensación de automática de temperatura

- *自動溫度補償



- * Calibration with exclusive standard liquid
- * Calibration 1 point sur solution standard * Kalibrierung mit speziellem Standard
- * Calibration 1 point sur solution standard
- * Calibración con patrones líquidos especiales
- *使用專屬標準液歸零



- * Digital display
- * Affichage numérique * Digital Anzeige
- * Display digitale
- * Pantalla digital
- *數字顯示



- * Salt concentration scale * Teneur en sel
- * Skala fuer Salzkonzentration
- * Salinità%
- * Escala de concentratión salina
- * 臘分濃度刻度



- * External Light Interference
- * Interférence de la lumière externe
- * Äußere Lichteinflüsse
- * Interferenza della luce esterna
- * Luz de Interferencia Externa
- *外部光線干涉



- * Calibration with water
 - * Calibration 1 point* sur eau distillée * Kalibrierung mit Wasser
 - * Calibrazione con acqua
 - * Calibración con agua
 - *用水歸零



- * Battery operated
- * Alimentation par pile
- * Batteriebetrieben
- * Alimentazione a batteria
- * Funcionamiento con batería
- *使用電池操作



- * Seawater scale
- * Spécial eau de mer
- * Seewasserskala * Salinità o/oo
- * Escala de agua de mar
- *海水刻度

✓ ISO9001

REGISTERED



- * High temperature samples
- * Résistant à la chaleur
- * Hitzebestaendig
- * Resistente al calore
- * Muestras De Alta Temperatura
- *高溫樣品用



- * Compact and easy to carry
- * Portable
- * Leicht und einfach zu tragen
- * Calibrazione con liquidi standard esclusivi
- * Compacto y fácil de llevar
- *輕巧易於攜帶



- * Refractive index scale
- * Indice de réfraction
- * Skala fuer Refraktive Index * Indice di rifrazione
- * Escala de índice de refracción
- *折射率刻度



- * Wine scale
- * Spécial viticulture * Skala fuer Wein
- * Scale Enologia
- * Escala de vinos
- *葡萄酒刻度

All ATAGO refractometers are designed and manufactured in Japan.

HACCP G.M.P. G.L.P. ATAGO products are acknowled HACCP, G.M.P. and G.L.P. svs



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* Specifications and appearance are subject to change without notice.

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